

D5948-1 FWD BEAM

D5948-3 AFT BEAM

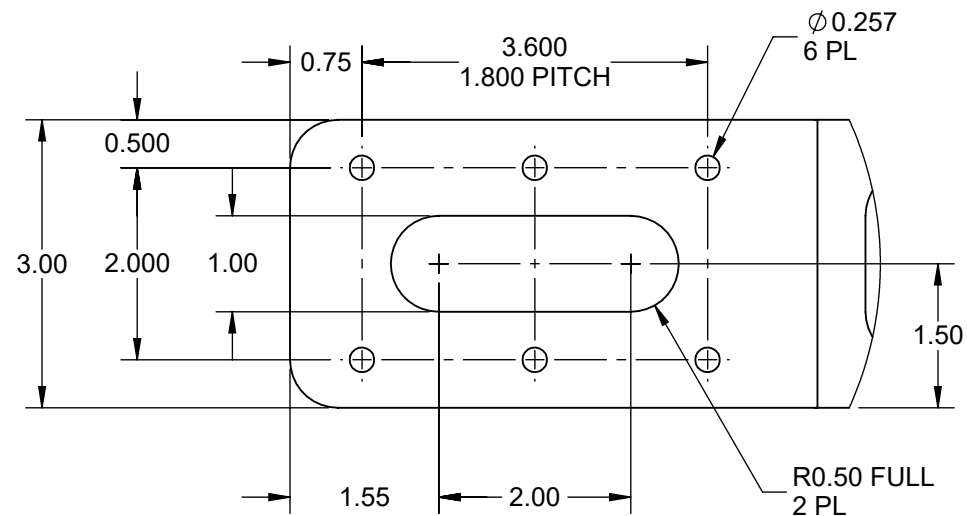
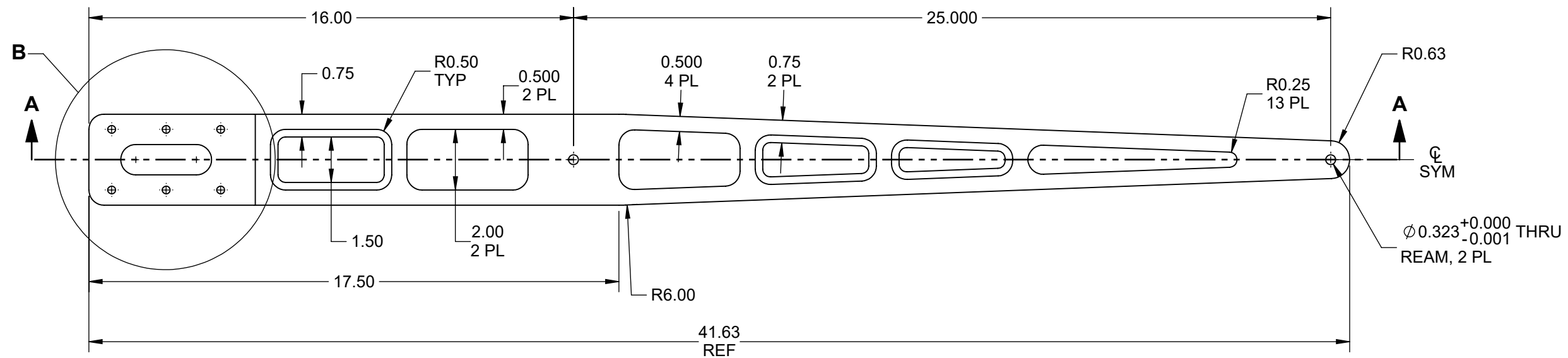
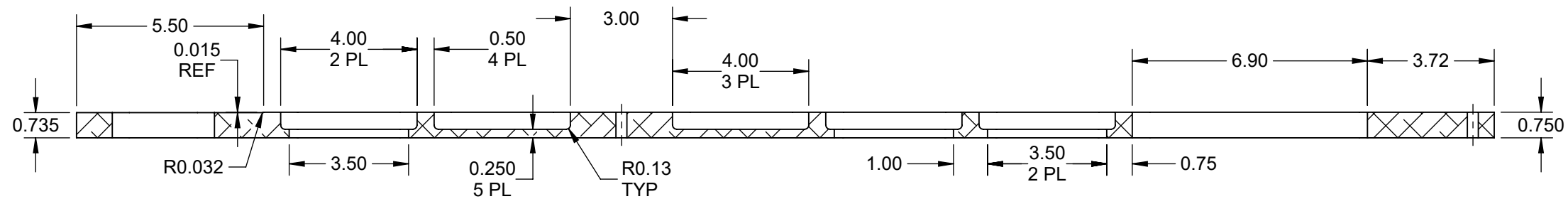
PROTOTYPE
ECR 508 / 04.25.2023

NOTES:

- 1) MATERIAL: 7075-T73 (OR T7351/T73510/T73511) ALUMINUM BAR
PER AMS-QQ-A-200/11 (AMS 4617) OR AMS-QQ-A-225/9 (AMS 4124) OR AMS-QQ-A-250/12 (AMS 4078)
REF DART SPEC M7075T73B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -1: 5.25 lbs
-3: 5.25 lbs
- 8) MASK HOLES PRIOR TO POWDER COAT.

PRELIMINARY ISSUE

A	NEW ISSUE; REF ECR 508		RF	23.02.06
REV.	DESCRIPTION		BY	DATE
DESIGN	JC	DART AEROSPACE HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED		DRAWING NO.		REV. A2
MFG. APPR.		D5948		SHEET 1 OF 3
APPROVED		TITLE		SCALE
DE APPR.		FWD/AFT BEAM		NTS
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PROTOTYPE
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PRELIMINARY ISSUE

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DRAWN	RF		
CHECKED		DRAWING NO. D5948	REV. A2
MFG. APPR.			SHEET 2 OF 3
APPROVED		TITLE FWD/AFT BEAM	SCALE NTS
DE APPR.		COPYRIGHT © 2023 BY DART AEROSPACE	
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